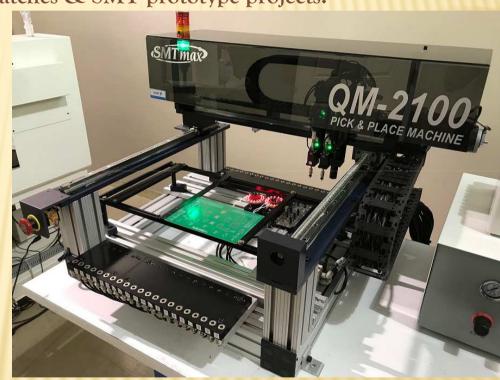
#### FULLY AUTOMATED TABLETOP PICK & PLACE MACHINE



A remarkable and economical Pick & Place machine intended for small batches & SMT prototype projects.

### Features and Benefits

- Teledyne DALSA Vision System
- Two Heads for pick up
- Static Fixture max size 14"(355mm)×12"(304mm) capable of holding one JEDEC Tray once PCB.
- Operates with pneumatic feeders, 20 ports installed in the front, 20 more ports optional (for rear side)
- One up looking camera for part inspection before placement.
- One Down looking camera for Fiducial Recognition & feeder set up.
- Placement rate 3,000 Parts Per Hour
- Two day Training Session at our California office



The QM2100 is a fully automated pick & place machine intended for SMT manufacturing and producing prototypes, developed by SMTmax. This remarkable, highly flexible and economical pick & place machine provides the need for a machine that produces small batches & prototypes for the SMT industry.

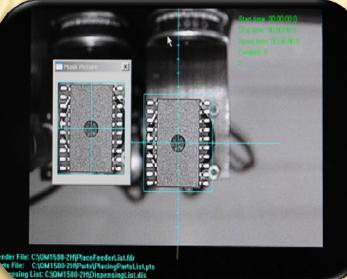
Fully Automated Tabletop Pick & Place Machine

### High precision with Dalsa Vision system and

The QM2100 is standard equipped with the latest generation Dalsa Vision system, which gives you repeatability and alignment correction before placement. One down looking camera is standard for fiducial recognition and feeder alignment. One up looking camera is standard for part correction down to 0201. A second camera with larger lens for placement of large fine pitch components is optional.









Fully Automated Tabletop Pick & Place Machine

#### **Dual Head Placement**

Two Placement head with individual Z-axis controlled and programmable nozzle exchanger, each head can pick up component from same or different feeders.

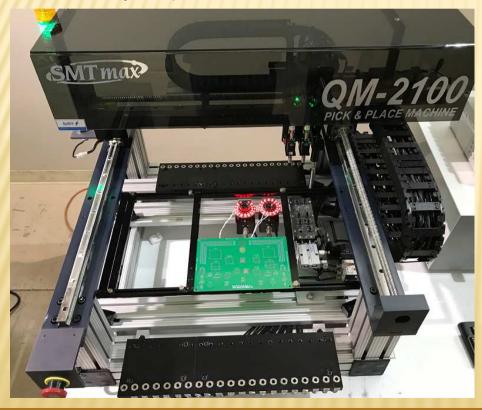


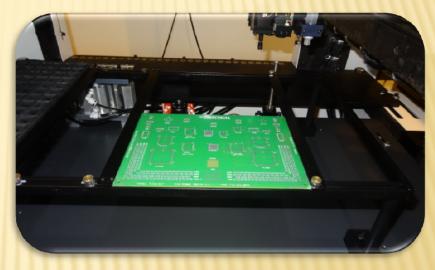


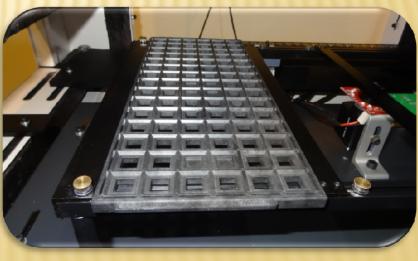
Fully Automated Tabletop Pick & Place Machine

#### Static PCB & JEDEC Tray Fixture

Static Fixture standard with maximum adjusting size 17"(431mm)× 12"(304mm) and minimum size of 1"(25mm) x 1"(25mm) Dual arms capable of holding one JEDEC Tray once PCB depending on overall SMT board size. Maximum head travel area 20"(504mm)×20"(504mm) In line Conveyor is optional.





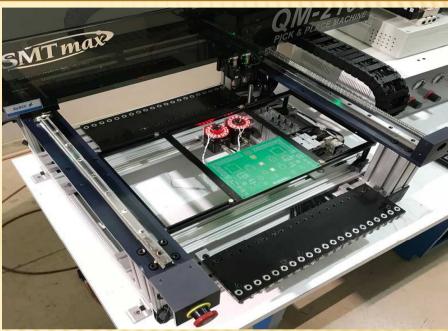


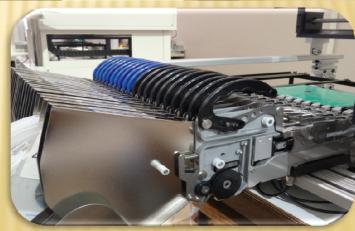
Fully Automated Tabletop Pick & Place Machine

#### Advance Air Actuated Feeder System controller (Included)

The QM2100 is standard equipped with a set of 20 feeder port carriers, mounted on the front side of the machine, each port can fit one single 8mm feeder, larger size feeders may take more space away, additional set of 20 feeder ports can be added to the rear of the machine for an additional cost. Feeders are not included and sold separately.







### Fully Automated Tabletop Pick & Place Machine

#### Automatic nozzle Changer (optional)

The QM2100 is standard equipped with Ten SMT nozzles ranging from 0.5mm up to 5.0mm and one nozzle stem. The nozzle changer fixture is designed for automatic nozzle exchanging and is highly recommended for placement of difference size SMT components. It can be program by using the down looking camera and software to automatically place back current nozzle and pick up required nozzle for larger or smaller component.





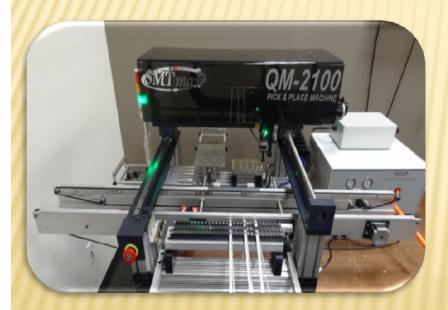




Fully Automated Tabletop Pick & Place Machine

#### PCB Inline Transporting Conveyor (optional)

The inline transporting conveyor is ideal for full turn key line that will allow you to link up to a inline stencil printer or inline reflow oven. PCB is inserted on the right side and will automatically convey to the center of the pick and place, after completion it will convey outside. Width is adjustable and can be opened up to 8" (203mm) and the maximum length of 17" (431mm)







Fully Automated Tabletop Pick & Place Machine

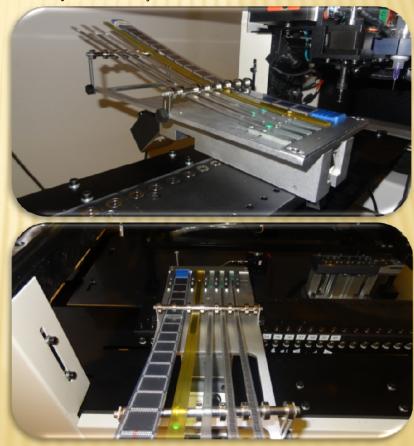
#### Manual Tape strip feeder (Optional)

For small strips of SMD tape we offer a five channel tape strip feeder that can be adjusted to any width of tape.



#### Vibratory Feeder (Optional)

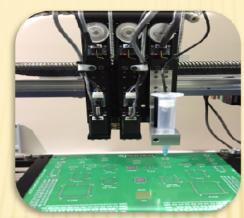
For SMD components package in plastic tube, vibratory feeder can hold up to five tubes depending on tube width, each channel adjustable to any size.

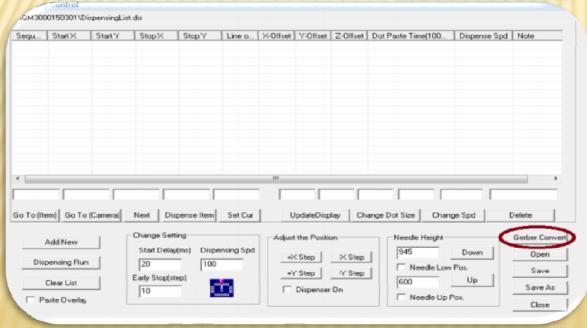


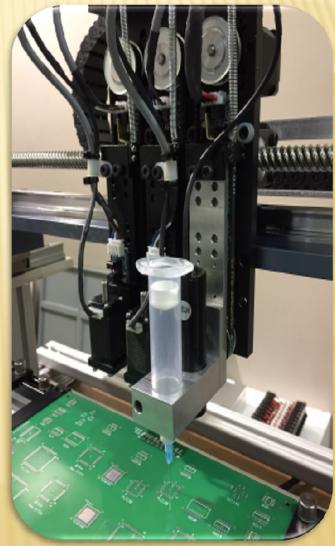
### Fully Automated Tabletop Pick & Place Machine

#### Dispensing Adaptor (Optional)

Dispensing head option for applying solder paste or SMD-glue, controlled by the SMTmax software! The PCB's Gerber file can be converted into a dispensing list file providing all dispense positions, can also be programmed one at time by teach mode, recommended for prototyping. Dispensing can be done directly from the 10cc syringe by time pressure.







Fully Automated Tabletop Pick & Place Machine

#### Specifications:

0.001" positioning resolution, 0.045° 2 pick and place head 3,000 PPH Placement 0.0005" resolution X and Standard Rate Y axis rotational resolution Computer vision automatic centering 0201 Minimum 14"(355mm)× system for IC's (SOP, QFP, Up to 40 8mm feeder Component Size (using 12"(304mm) Maximum BGA) and better ports maximum. pneumatic feeders) PCB fixture placement of small parts included X & Y Axis standard with 110V AC 60Hz, or 220 V 12 month full factory servo motors with 1 JEDEC tray holder AC, 50Hz, 750 watts electrical warranty - parts & labor encoder 40"w x 38"d x 21"h **MADE IN USA** 



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